

Hexabond 4040

PVA Adhesive For Wood and Other Uses



Hexabond 4040 is a high quality adhesive, transparent film, free of any filler with excellent bonding strength.

Physical Data

Viscosity	40,000 - 60,000 cps (BROOKFIELD RV, SPINDLE 6, SPEED 10)
Total Solid Content	40 ± 1%
Sp. gravity	1.02 - 1.08
PH	4 - 6.5
Application equipment	Brush or roller coat.
Clean up solvent	Water.
Supply	3 Kgs, 35 kgs.

Application

1. Ensure that the material to be bonded is dry, clean and free from dust.
 2. Stir contents well then apply using a brush or scraper to one surface only.
 3. Press both surface within 5-10 minutes.
- If the bond is under strain clamp together for at least three hours.

Coverage

One Kg of Hexabond 4040 will cover 5-7 m² depending on the surface texture to be bonded.

Storage

Protect from frost if thickened by low temperature, Hexabond 4040 should be thawed slowly in a well heated room and stirred thoroughly.

Uses

Adhesive based on Polyvinyl Acetate designed for bonding all types of wood surfaces and other uses.

ADHESIVES • DETERGENTS • COATINGS



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